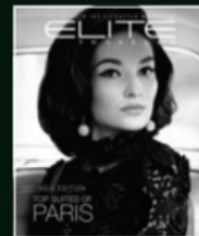
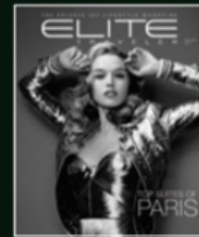


# elite traveler

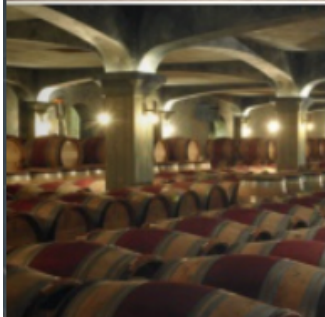
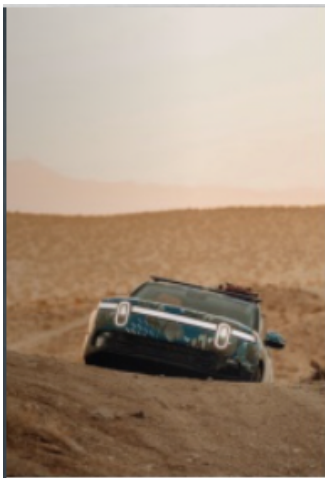
RESPONSIBLE LUXURY LIFESTYLE

SUMMER 2021





# INSPIRE



## The 20<sup>th</sup> Anniversary Guide

To commemorate this milestone, we've shone a spotlight on 20 categories that you know and love, and that make life that much more fun. You'll find the very best of the very best, from innovative gadgets that have changed the world as we know it to the jewelry houses championing sustainable practices.

**Motoring** pg 52, **Yachts** pg 60, **Jets** pg 64, **Jet providers** pg 72, **Cruises** pg 80, **Men's watches** pg 86, **Women's watches** pg 90, **Jewelry** pg 96, **Accessories** pg 100, **Tech** pg 106, **Homewares** pg 112, **Spirits** pg 118, **Wine** pg 123, **Restaurants** pg 128, **Private islands** pg 132, **Hotels** pg 136, **Golf courses** pg 142, **Travel operators** pg 146, **Spas** pg 150, **Real estate** pg 154, **Flight of fancy** pg 160



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**20TH ANNIVERSARY GUIDE TO**  
**RESPONSIBLE LUXURY**

# Travel operators

Luxury travel can catch a bad rap when it comes to sustainability. There are many potential issues to consider, from carbon footprints to dreaded single-use plastic. But there's a growing trend among travel operators, especially those who create bespoke itineraries. Some of the following companies have graced the pages of *Elite Traveler* in the past, as not only are the trips that they conjure up truly exceptional, but they do good, too — think offsetting carbon emissions, championing community projects, and creating charitable foundations. A vacation booked with one of these operators means you will be contributing to a good cause while having the time of your life. I've had the pleasure of working with these companies over the years and watching excitedly as they've formed new itineraries, created thoughtful initiatives, and crafted some of the most incredible trips that you can possibly imagine.

by Samantha Coles



## ↑ → TCS

In operation for over 25 years, TCS World Travel has crafted some of the most exceptional multi-destination private jet itineraries out there. Its flagship offering is a round-the-world voyage by private jet, spanning 24 days and visiting nine of the most iconic destinations on Planet Earth from Machu Picchu in Peru, to the Great Barrier Reef in Australia, to the Taj Mahal in India. While a worldwide private jet journey might not seem like the most ecological option, you share the experience with 50 like-minded travelers on board, and TCS works with Sustainable Travel International, a nonprofit organization, to calculate the carbon footprint of all jet trips to then purchase carbon offset equivalents. The company's charitable efforts are impressive, too: donating over \$1m over the past 19 years to the Ujuzi Charitable Trust, a charity that provides ultra-low-cost medical provisions to those who treat the poor and vulnerable, saving the lives of mothers and babies during childbirth. TCS takes a hands-on approach to philanthropy, too — employees are required to spend a number of days a year working on projects around the Seattle area (where the company is headquartered). Projects include helping out at a local food bank, cooking meals for families with sick children, joining a beach cleanup, and assisting with salmon habitat restoration.

Contact Jackie Robertson, guest services manager, [info@tcsworldtravel.com](mailto:info@tcsworldtravel.com), +1 844 756 2651, [tcsworldtravel.com](http://tcsworldtravel.com)



Photos TCS, Will Bolsover / Natural World Safaris